Starting up the DirectSOFT PLC Programming Software

Step 1: Double Click on the DS5 Icon.



Step 2: Double Click on the DirectSOFT 5 Programming icon (located under applications)



Step 3: When DirectSOFT 5 starts up it checks to see if you have a licensed copy, if not it asks you if you want to run a demo version. Click on "Run DirectSOFT100" button.

1005	Welcome to the Direct SOFT Direct SOFT 5 - Program	100 version of nming!
DirectSOFT1	00 supports a maximum program len	gth of 100 words.
If you create you to say	a program longer than 100 words, Di re it to disk , but you cannot re-ope Direct SOFT100 .	rectSOFT100 will allow en this project with
You may	purchase a key to unlock the full ver 1-800-633-0405	rsion by calling us at
Better yet, if yo	ou have access to the Internet, come www.AutomationDirect.com	visit us on our web site a <u>m</u>

Step 4: Click on "OK" to start up a new Untitled Project

New Project Name	Brow	/se	OK
Samilar	Tune		Cancel
Direct Logic 0/1/2/4/350 Direct Logic 305 Direct Logic 305S GE Series 1 Koyo Kostac S-Series Simatic TI 305 Simatic TI 305S Simatic TI 405	DL 05 DL 06 DL 130 DL 230 DL 240 DL 250(-1) DL 260 DL 350 DL 430 DL 440	H	Help

Step 5: This opens up the programming application that has 2 windows. One is the Ladder View and the other is a XREF window. Close down the XREF window by clicking on the little x in the upper right of that window.

E DirectSOFT 5 Programming - UNTITLED - [Ladder View]		×.
Eile Edit Search View Iools PLC Debug Window Help	- 6	×
ha ha it 🔛 vit . I		
XRef View adder View	4 Þ ×	OIT
	- M	ODE
Element Rung Address Instruction 1	(NOP)	Sea.
NONE	4	11-
	(NOP)	F2
		手 F3

This now gives you a blank slate like shown below

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dder View	4

You are now all set to Create, Download, and Debug (test) programs !!!!